

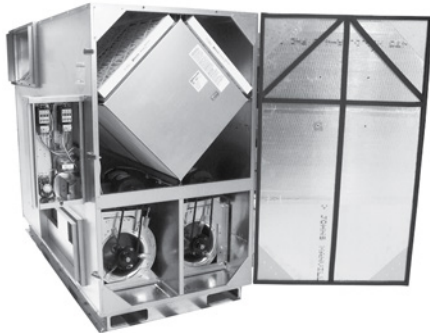


Energy Recovery Ventilator
Standard with Bypass Economizer



INDOOR UNIT

SPECIFICATIONS



Energy Recovery Core is AHRI Certified®



- Ventilation Type:**
Static plate, heat and humidity transfer

- Typical Airflow Range:** 1,000-4,400 CFM

- AHRI 1060 Certified Core:** Four L125-G5

- Standard Features:**
TEFC Premium efficiency motors
Motor starters
Non-fused disconnect
24 VAC transformer/relay package
Cross-core differential pressure ports

- Filters:**
Total qty. 8, MERV 8: 20" x 20" x 2"

- Unit Weight:**
753-1,196 lbs., varies by option(s)

- Max. Shipping Dimensions & Weight (on pallet):**
60" L x 90" W x 70" H
1,332 lbs.

- Motor(s):**
Qty. 2, Belt drive blower/standard motor packages with adjustable sheaves (see table below)

- Options:**
Onboard variable frequency drives (VFDs) - both airstreams
Shaft grounding ring on motors with VFDs
Fused disconnect
Integrated programmable controls - enhanced, premium
Bypass economizer damper (see bypass DIM drawing) - dry-bulb temperature controls (standard), enthalpy controls (option)
Class 1 low leakage motorized isolation dampers - OA, RA or both airstreams
Qty. 2, Factory mounted filter alarms - both airstreams
Double wall construction
Exterior paint - white, custom colors

- Accessories:**
Filters - MERV 13, 2" (shipped loose)
Automatic balancing damper - 4", 5", 6"
Digital time clock - wall mount (TC7D-W), in exterior enclosure (TC7D-E)
Carbon dioxide sensor/control - wall mount (CO2-W), duct mount (CO2-D)
IAQ sensor - wall mount (IAQ-W), duct mount (IAQ-D)
Motion occupancy sensor/control - ceiling mount (MC-C), wall mount (MC-W)
Smoke Detector - duct mount (SD-D)
Electric duct heater - EK series (1-175 kW)
Indirect gas-fired duct furnace - GH series (50-400 MBH), installed downstream of any fans

AIRFLOW PERFORMANCE

Motor HP	Blower RPM	Sheave Adj. Turns Open	External Static Pressure (in. w.g.)													
			0.00		0.25		0.50		0.75		1.00		1.25		1.50	
			SCFM	BHP	SCFM	BHP	SCFM	BHP	SCFM	BHP	SCFM	BHP	SCFM	BHP	SCFM	BHP
2.0	1191	4	3330	1.4	3015	1.2	2690	1.0	1915	0.8	1085	0.6				
	1329	2	3715	1.9	3440	1.7	3100	1.5	2485	1.3	2000	1.0	1200	0.8		
	1432	0.5	4000	2.4	3740	2.2	3480	2.0	3050	1.7	2490	1.5	1900	1.2	1100	0.9
	1466	0							3200	1.9	2650	1.6	2120	1.3	1385	1.1
3.0	1462	3	4060	2.6	3810	2.4	3550	2.1	3180	1.9	2645	1.6	2075	1.3	1345	1.0
	1503	2.5	4175	2.8	3940	2.6	3700	2.4	3340	2.1	2885	1.7	2300	1.5	1600	1.2
	1586	1.5					3950	2.8	3640	2.5	3250	2.3	2745	2.0	2170	1.7
	1668	0.5							3900	3.0	3600	2.7	3155	2.4	2640	2.1
5.0	1710	0									3750	3.0	3350	2.7	2975	2.4
	1627	4	4393	3.9	4210	3.7	4050	3.6	3800	3.3	3490	3.1	3020	2.7	2385	2.4
	1731	2					4350	4.3	4150	4.1	3895	3.8	3515	3.5	3055	3.2
	1836	0							4400	5.0	4250	4.7	3970	4.4	3550	4.0

Note: Brake Horse Power (BHP) is for one blower motor package only. Operation in this zone will likely exceed FLA limits. Operation in this zone outside of core airflow limits.

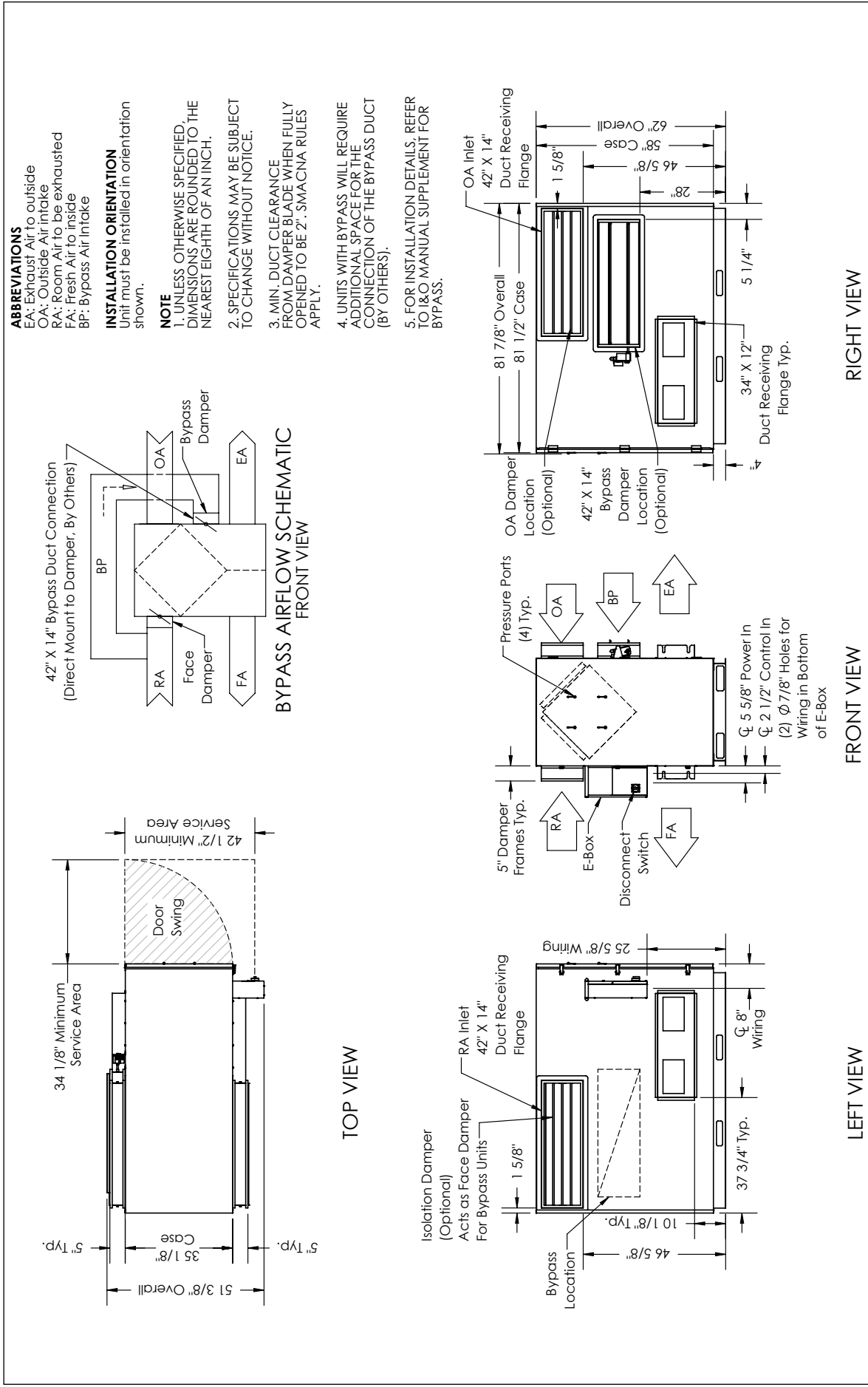
Note: Airflow performance includes effect of clean, standard filter supplied with unit.

ELECTRICAL DATA

Standard Electrical Specifications							Optional Factory Installed VFD Electrical Specifications		
HP	Volts	HZ	Phase	FLA per motor	Min. Cir. Amps	Max. Overcurrent Protection Device	FLA per motor	Min. Cir. Amps	Max. Overcurrent Protection Device
2.0	120	60	Single	20.0	45.0	60			
2.0	208-230	60	Single	10.8-10.0	24.3	35	6.6-5.8	28.3	30
	208-230	60	Three	6.6-5.8	14.9	20	6.6-5.8	16.3	20
	460	60	Three	2.9	6.5	15	2.9	7.2	15
	575	60	Three	2.4	5.4	15	2.4	5.9	15
3.0	208-230	60	Single	14.7-14	33.1	40	9.4-8.5	40.2	45
	208-230	60	Three	9.4-8.5	21.1	25	9.4-8.5	23.2	25
	460	60	Three	4.2	9.5	15	4.2	10.5	15
	575	60	Three	3.3	7.4	15	3.3	8.2	15
5.0	208-230	60	Three	14.5-13.4	32.6	45	14.5-13.4	35.9	45
	460	60	Three	6.7	15.1	20	6.7	16.6	20
	575	60	Three	5.3	11.9	15	5.3	13.1	15



HE4XINV Energy Recovery Ventilator Standard with Bypass Economizer



- ABBREVIATIONS**
 EA: Exhaust Air to outside
 OA: Outside Air Intake
 RA: Room Air to be exhausted
 FA: Fresh Air to inside
 BP: Bypass Air Intake
- INSTALLATION ORIENTATION**
 Unit must be installed in orientation shown.
- NOTE**
 1. UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE ROUNDED TO THE NEAREST EIGHTH OF AN INCH.
 2. SPECIFICATIONS MAY BE SUBJECT TO CHANGE WITHOUT NOTICE.
 3. MIN. DUCT CLEARANCE FROM DAMPER BLADE WHEN FULLY OPENED TO BE 2". SMA/CNA RULES APPLY.
 4. UNITS WITH BYPASS WILL REQUIRE ADDITIONAL SPACE FOR THE CONNECTION OF THE BYPASS DUCT (BY OTHERS).
 5. FOR INSTALLATION DETAILS, REFER TO I&O MANUAL SUPPLEMENT FOR BYPASS.

AIRFLOW ORIENTATION
 Available as shown in dimension drawing.



UNIT MOUNTING & APPLICATION
 Must be mounted as shown. Airstreams can not be switched.

